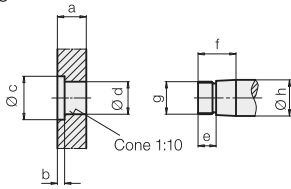


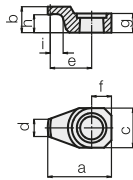
Accessories

Dimensions for special clamping arms



| Swing clamp | a | b | Ø c | Ø d ^{+0,10 +0,05} | e | f | g | Ø h ₁₇ |
|-------------|----|---|-----|--------------------------------|----|----|----------|-------------------|
| 18X3-XXX | 16 | 4 | 24 | 19,8 | 10 | 21 | M 18x1,5 | 20 |
| 18X5-XXX | 23 | 5 | 34 | 31,8 | 12 | 28 | M 28x1,5 | 32 |
| 18X6-XXX | 28 | 5 | 46 | 39,8 | 12 | 34 | M 35x1,5 | 40 |
| 18X7-XXX | 34 | 6 | 56 | 49,8 | 13 | 40 | M 45x1,5 | 50 |

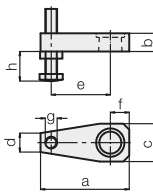
Clamping arm, max. 300 bar



| Swing clamp | a | b | c | d | e | f | g | h | i | Weight [kg] | Part no. |
|-------------|------|----|----|----|------|------|------|------|---|-------------|-----------------|
| 18X3-XXX | 51,5 | 21 | 32 | 14 | 33,5 | 16 | 15,5 | 14,5 | 7 | 0,11 | 3548-238 |
| 18X5-XXX | 76 | 28 | 46 | 25 | 50 | 23 | 22,5 | 19 | 7 | 0,3 | 3548-236 |
| 18X6-XXX | 100 | 34 | 66 | 39 | 64 | 33 | 28 | 23 | 7 | 0,84 | 3548-301 |
| 18X7-XXX | 123 | 40 | 75 | 39 | 82,5 | 37,5 | 34 | 27 | 8 | 1,3 | 3548-302 |

Material: 42CrMo4

Clamping arm assembly, complete, max. 200 bar

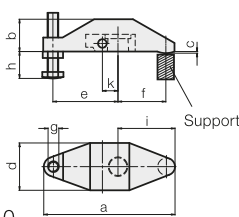


| Swing clamp | a | b | c | d | e | f | g | h max. | h min. | Weight [kg] | Part no. |
|-------------|-----|----|----|----|-----|----|-----|--------|--------|-------------|-----------------|
| 18X3-XXX | 75 | 16 | 32 | 16 | 50 | 16 | M10 | 64 | 6 | 0,2 | 0354-001 |
| 18X5-XXX | 115 | 23 | 48 | 22 | 75 | 25 | M16 | 79 | 9 | 0,7 | 0354-003 |
| 18X6-XXX | 140 | 28 | 60 | 28 | 95 | 30 | M16 | 79 | 9 | 2,0 | 0354-042 |
| 18X7-XXX | 178 | 34 | 78 | 40 | 120 | 40 | M20 | 98 | 12 | 2,55 | 0354-005 |

| Swing clamp | a | b | c | d | f | Weight [kg] | Part no. |
|-------------|-----|----|----|----|----|-------------|-----------------|
| 18X3-XXX | 75 | 16 | 32 | 16 | 16 | 0,18 | 3921-016 |
| 18X5-XXX | 115 | 23 | 48 | 22 | 25 | 0,65 | 3921-017 |
| 18X6-XXX | 140 | 28 | 60 | 28 | 30 | 1,85 | 3921-021 |
| 18X7-XXX | 178 | 34 | 78 | 40 | 40 | 2,3 | 3921-018 |

Material: 42CrMo4

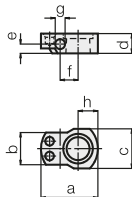
Clamping strap assembly, complete, with carrier, max. 500 bar



| Swing clamp | a | b | c | d | e | f | g | h max. | h min. | i | k | Weight [kg] | Part no. |
|-------------|-----|----|-----|------|-----|----|-----|--------|--------|-----|------|-------------|-----------------|
| 18X3-XXX | 122 | 30 | 1,5 | 44 | 60 | 45 | M10 | 64 | 6 | 53 | 14,5 | 0,57 | 0354-000 |
| 18X5-XXX | 185 | 45 | 2 | 58,5 | 83 | 75 | M16 | 79 | 9 | 87 | 21 | 1,58 | 0354-002 |
| 18X6-XXX | 203 | 54 | 2,5 | 82 | 92 | 82 | M16 | 79 | 9 | 95 | 28 | 3,45 | 0354-041 |
| 18X7-XXX | 223 | 59 | 2,5 | 98 | 100 | 90 | M20 | 98 | 12 | 105 | 33 | 4,75 | 0354-004 |

Material: GGG-40

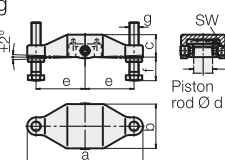
Carrier for special clamping strap



| Swing clamp | a | b | c | d | e | f | g ^{H7} | h | Weight [kg] | Part no. |
|-------------|----|------|----|----|-----|------|-----------------|----|-------------|-----------------|
| 18X3-XXX | 46 | 26 | 32 | 16 | 7,5 | 14,5 | 8 | 16 | 0,08 | 3542-093 |
| 18X5-XXX | 59 | 32 | 40 | 23 | 13 | 21 | 10 | 22 | 0,16 | 3542-094 |
| 18X6-XXX | 82 | 44,5 | 58 | 28 | 17 | 28 | 12 | 34 | 0,5 | 3542-132 |
| 18X7-XXX | 90 | 56 | 68 | 34 | 21 | 33 | 14 | 36 | 0,65 | 3542-096 |

Material: 42CrMo4

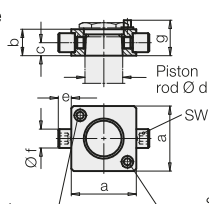
Double clamping arm assembly, complete, with carrier, max. 500 bar



| Swing clamp | a | b | c | Ø d | e | f min. | f max. | g | SW | Weight [kg] | Part no. |
|-------------|-----|-----|------|-----|-----|--------|--------|------|----|-------------|-----------------|
| 18X3-XXX | 138 | 59 | 28,5 | 20 | 60 | 10 | 64 | M 10 | 5 | 0,83 | 0354-131 |
| 18X5-XXX | 196 | 75 | 38 | 32 | 83 | 15 | 79 | M 16 | 8 | 2,11 | 0354-132 |
| 18X6-XXX | 216 | 85 | 47 | 40 | 92 | 15 | 79 | M 16 | 8 | 3,17 | 0354-133 |
| 18X7-XXX | 236 | 105 | 56 | 50 | 100 | 19 | 98 | M 20 | 8 | 5,24 | 0354-134 |

Material: GGG-40

Carrier, complete with threaded bolt and spring clamping elements



| Swing clamp | a±0,1 | b | c | Ø d | e | Ø f ^{g6} | g* | SW | Part no. |
|-------------|-------|----|-----|-----|----|-------------------|------|----|-----------------|
| 18X3-XXX | 43 | 16 | 7,5 | 20 | 9 | 10 | 21,5 | 5 | 0354-141 |
| 18X5-XXX | 55 | 23 | 11 | 32 | 11 | 16 | 29 | 8 | 0354-142 |
| 18X6-XXX | 63 | 28 | 15 | 40 | 12 | 18 | 35 | 8 | 0354-143 |
| 18X7-XXX | 77 | 34 | 17 | 50 | 15 | 20 | 41 | 8 | 0354-144 |

* Stop surface for spring elements

Material: 42CrMo4